

Limited Warranty for Architectural Class 1 and Class II Anodizing of Aluminum.

Can Art Anodizing warrants that the anodic coating applied to aluminum (extrusions, sheet, plate, etc) parts shall meet AAMA 611-20 Voluntary Specification for Anodized Architectural Aluminum, and shall resist blistering, flaking, cracking and crazing under normal atmospheric conditions. Can Art also warrants that the colour of our anodic coatings will not change or fade more than five (5) Delta E Hunter units as per ASTM method D-2244. Can Art can not guarantee that the colour of our anodic coatings will change or fade uniformly due to variable exposure to the elements in the field.

The warranty is valid for a period of two (2) years on Class II (.0004", 10 micron) and five (5) years on Class I (.0007", 18 micron) anodizing from the date of delivery or substantial completion of finished goods, subject to but not limited to the following conditions:

- 1) The effective date shall be the delivery date, should a substantial completion date not be provided, but in no case will the effective date extend beyond 6 months from the delivery date
- 2) The anodized materials must be maintained as per AAMA 609 and 610-2 Cleaning and Maintenance Guide for Architecturally Finished Aluminum. Annual cleaning and maintenance records must be provided to Can Art Anodizing upon request in order to sustain the warranty.
- 3) The finished goods must be handled as per AAMA Publication 10, Care and Handling of Architectural Aluminum From Shop to Site.
- 4) The anodized material has not sustained water or condensation damage, nor been subjected to standing or pooling water.
- 5) The aluminum is of anodizing quality, and does not have pre-existing mill defects (pitting, corrosion, die lines, handling damage, etc). This includes the correct selection of an anodizing quality alloy.
- 6) The aluminum has not been damaged by handling, shipping, processing and installation, nor by any form of abuse, abrasion or physical impact, acts of nature, fire, flood, acid rain, or any other physical damage whether intentional or accidental.
- 7) The product has not failed due to improper usage or application.
- 8) The product has not been subjected to a corrosive atmosphere (caustic or acidic), harmful fumes, or foreign substances.
- 9) The finished goods are not subjected to improper storage or packaging after delivery.
- 10) The finished goods have not been welded, formed, or bent post anodizing.
- 11) The finished goods do not have unfinished exposed surfaces resulting from cutting, machining, boring, etc.
- 12) Finished goods have not come in to direct contact with other materials that are not compatible with the anodic coating, example strong acids or bases.
- 13) The customer has paid the agreed upon amount owing under the contract or purchase order within their credit terms.

In the event of a claim:

- 1) Customer shall provide proof of installation date, and demonstrate that the product has failed to comply with this warranty.
- 2) The alleged failure is reported in writing to Can Art Anodizing within thirty (30) days of discovery of alleged defect. Failure to notify within the specified time will void the specific claim.
- 3) Can Art Anodizing's exclusive liability shall be limited to refinishing the defective anodized materials. The warranty on any refinished material shall extend for the remainder of the original warranty period.
- 4) The validity of a warranty claim and any remedies related to the claim reside with Can Art and shall be final and binding upon the parties.
- 5) The warranty is extended to the customer and is non-transferable or assignable.
- 6) Can Art makes no other warranties, whether expressed or implied.
- 7) The Limited Warranty is in addition to Can Art Aluminum Extrusion's standard terms and conditions of sale.