	CUSTOMER PART No.	CUSTOMER	CAN ART STD.	DIE No. ES05757
	DESCRIPTION		1.25" ANGLE	PROPOSAL No. S-50684
15" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.		31.75	0.250 6.35 R0.188 R4.78	R0.125 R3.17 (2)
NOTE: BREAK ALL CORNERS WITH 0.015" (.38	WALL THICKNESS 0.250(	(6.35) EXCEPT	AS SHOWN	ACTUAL SIZE
	DATE REV	DATE REV DESCRIPTION BY		
	03/20/23 1			428 JUTRAS DRIVE S. WINDSOR, ONT. N8N 5C5 TEL NO. (519), 727–4399
	F_MII: congret@congret.co			
	EST.AREA 0.563	IN. <sup>2</sup> EST. AREA	363.472 ALUMINUM EX	IRUSION INC.
	EST.WT. 0.676	LBS/FT. EST.WT.	1 006 man   THIS DRAWING I	S NOT NECESSARILY A COPY OF PLEASE APPROVE DIMENSIONS AND
	EST.PER. 4.812	IN. EST.PER.	122.225 MM. TOLERANCES INI	DICATED. CAN ART ASSUMES NO
	OUT PER.	IN. OUT PER.	RESPONSIBILITY	EITHER TECHNICAL OR LEGAL FOR
	c.c.d. 1.768	IN. C.C.D.	HAVING THIS SE	APE MADE. THE CUSTOMER AGREES ECT CAN ART ALUMINUM FROM

M/F

2:1

FINISH

SCALE

FACTOR

CKD BY

ALLOY & TEMP.

DATE 04/23/2002

DWN BY L.L.

TO FULLY PROTECT CAN ART ALUMINUM FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

DATE: SIGNED: \_