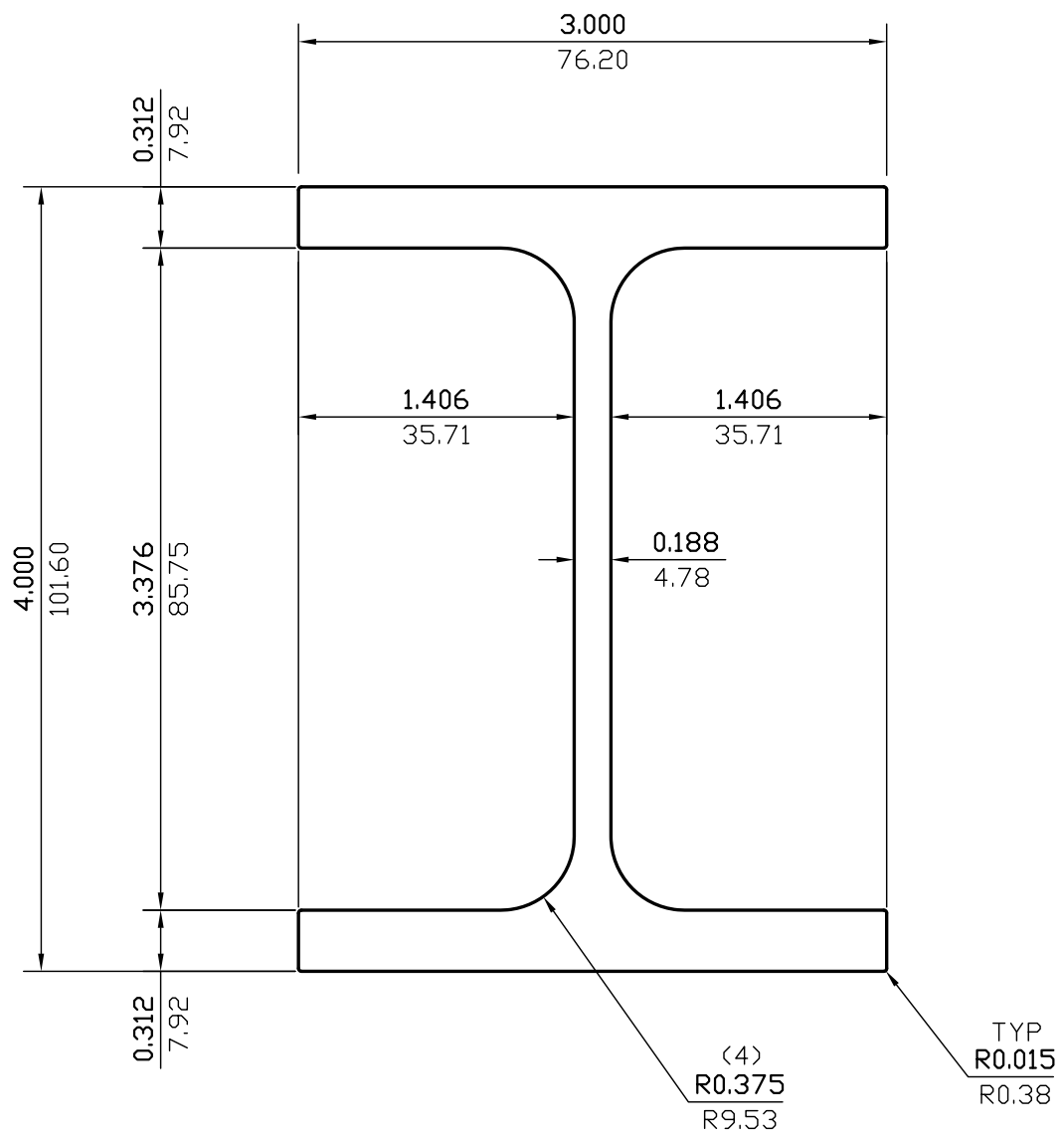


NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.

CUSTOMER	CAN ART STD.	DIE No.	ES04021	REV. No.	0
DESCRIPTION	4.000 x 3.000 I-BEAM	CUSTOMER PART No.	QUOTE No.	PROPOSAL No.	
			13-0978-1	S-28670	



WALL THICKNESS (AS SHOWN) EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST.AREA	2.627	IN. ²	EST.AREA 1694.859
EST.WT.	3.100	LBS/FT.	EST.WT. 4.613
EST.PER.	18.929	IN.	EST.PER. 480.789
OUT PER.		IN.	OUT PER.
C.C.D.	4.988	IN.	C.C.D. 126.688
FINISH	M/F		ALLOY 6061
CKD BY	FACTOR 6	SCALE 1:1	DWN BY P.M. DATE 09/17/2013

CAN ART

85 PARKSHORE DRIVE
BRAMPTON, ONT L6T 5M1
TEL. NO. (905) 791-1464
FAX NO. (905) 791-9151
WEB: www.canart.com

ALUMINUM EXTRUSION INC.

THIS DRAWING IS NOT NECESSARILY A COPY OF YOUR ORIGINAL. PLEASE APPROVE DIMENSIONS AND TOLERANCES INDICATED. CAN ART ASSUMES NO RESPONSIBILITY EITHER TECHNICAL OR LEGAL FOR HAVING THIS SHAPE MADE. THE CUSTOMER AGREES TO FULLY PROTECT CAN ART ALUMINUM FROM CLAIMS OF OTHERS RESULTING FROM THIS SHAPE.

SIGNED: _____ DATE: _____