

CUSTOMER PART No.
AS21692

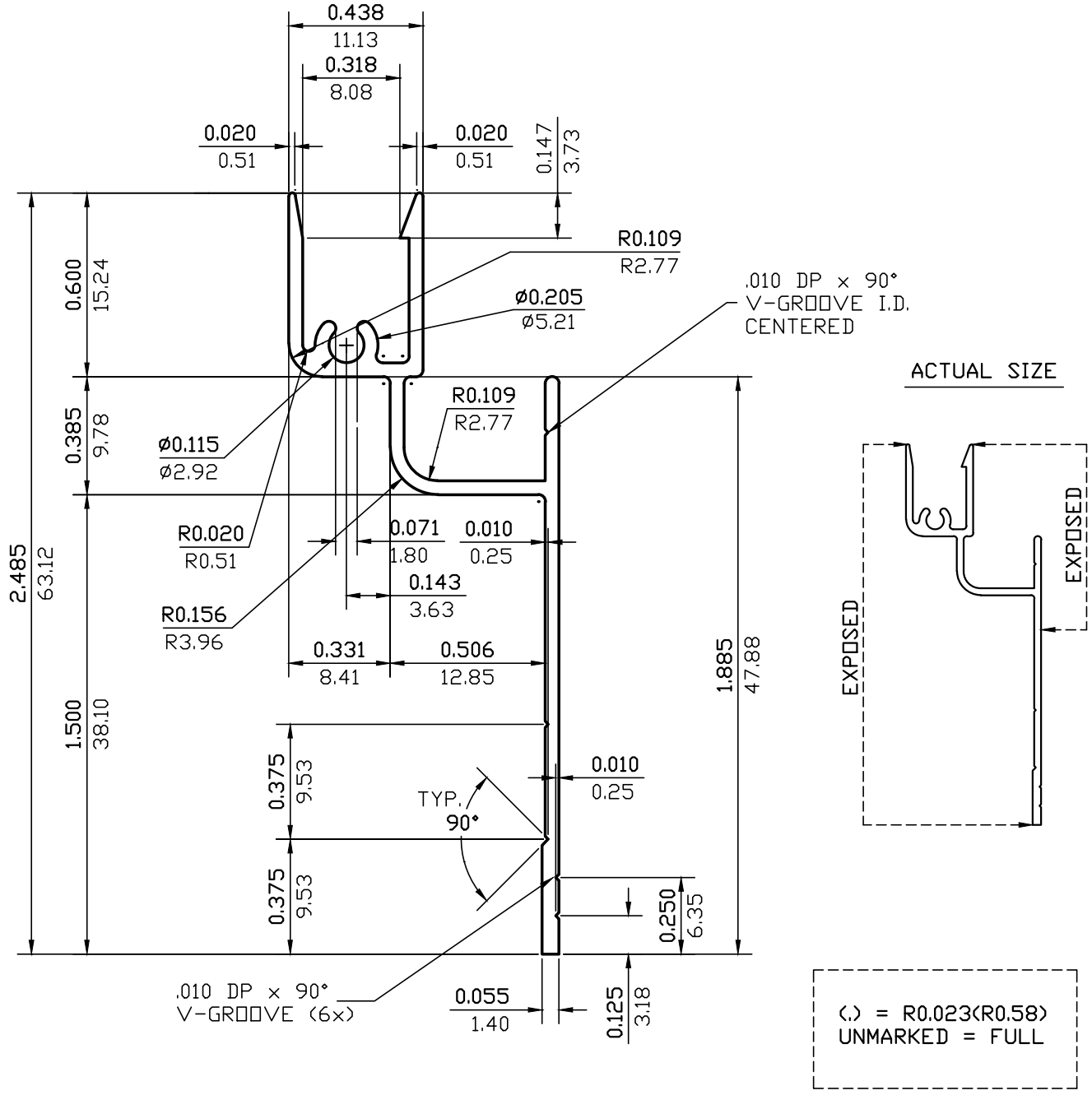
CUSTOMER
CAN ART OPEN

DIE No.
ES09808

DESCRIPTION
STORM DOOR FRAME (BOTTOM)

PROPOSAL No.
S-7685

NOTE: BREAK ALL CORNERS WITH 0.015" (.38 MM) RADIUS UNLESS OTHERWISE NOTED. STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED.



WALL THICKNESS 0.045(1.14) EXCEPT AS SHOWN

DATE	REV	DESCRIPTION	BY
EST.AREA	0.204	IN. ²	EST.AREA 131.788
EST.WT.	0.241	LBS/FT.	EST.WT. 0.359
EST.PER.	8.832	IN.	EST.PER. 224.344
OUT PER.		IN.	OUT PER.
C.C.D.	2.634	IN.	C.C.D. 66.892
FACTOR	37	FINISH PAINT	ALLOY & TEMP. 6063-T5
CKD BY	SCALE 2:1	DWN BY C.P.	DATE 05/08/98

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SIGNED: _____ DATE: _____